

Technical Information for FAURECIA

General Order Information

Name of the product	CELEROL-Haftvermittler 997-85
Paint Identification	Transparent
Type of product	1K solventborne adhesion promoter
Ref. Technical Datasheet	Typenblatt CELEROL-Haftvermittler 997-85

Physical Properties by approval

	Used Norm	Technical Information
Density	ISO 2811	0,9 ± 0,2 g/cm ³
Percentage on solids	DIN EN ISO 3251	7 ± 3 %

Preparation of the product for manual application or for the 2 Components unit

Base Material	Gravimetric	Volumetric
CELEROL-Haftvermittler 997-85	1 part	1 part

Physical Properties for application

	Used Norm	Technical Information
Application viscosity (only for solventborne systems)	DIN 53211-4	15 ± 3 sec.
density	ISO 2811	0,9 ± 0,2 g/cm ³
Percentage on solids / weight	DIN EN ISO 3251	7 ± 3%
Percentage on solids / volume		8 ± 3%
Covering power	Over a black substrate	-
Gloss (60°)	DIN 67530	-

Recommendations for use

Type of substrate	PP directly or, depending on the substrate, with pre-treatment
Pre-treatment of the substrate	Cleaning with CELEROL Kunststoffreiniger 904-99
Application	Compressed air, Nozzle size 1,0-1,4 mm, pressure 3,0-3,5 bars
Flash-off	2-5 min at room temperature
Drying conditions	For wet in wet application with topcoat
Storage	81 weeks (under normal humidity and temperature conditions)
Agitation	High-speed mixer (tooth wheel)
Filtration	100µm
Thickness	5µm
Pot life	-

Due to the variety of substrates combined with the variety of paint units tests have to be carried out before start of series production in order to check the substrate's surface and technological properties.
For further information on the application of water-dilutable materials please see our technical Information ATI B2.

Creation date: 16.05.2007
Revision date: 18.06.2008